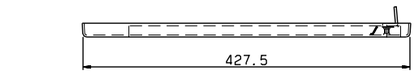
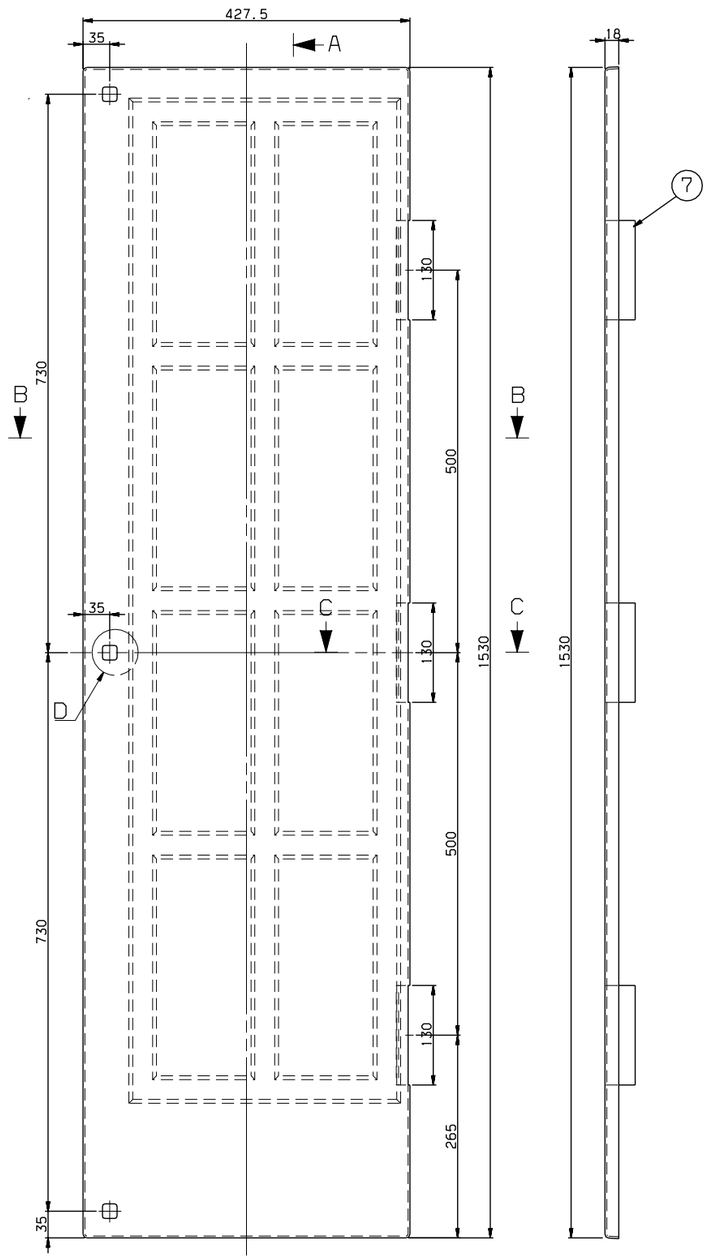
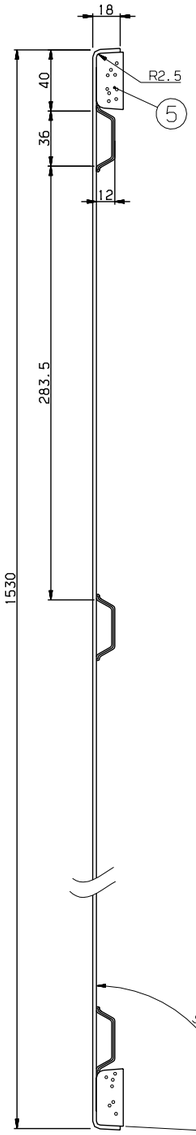
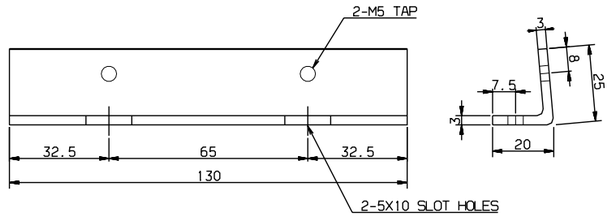
SPECIFICATION APPLIED



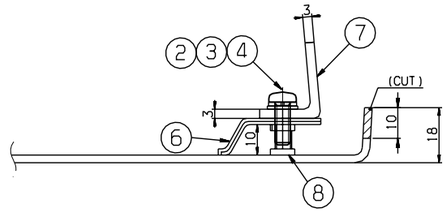




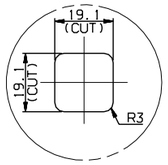
SECTION A-A
SCALE=1/2



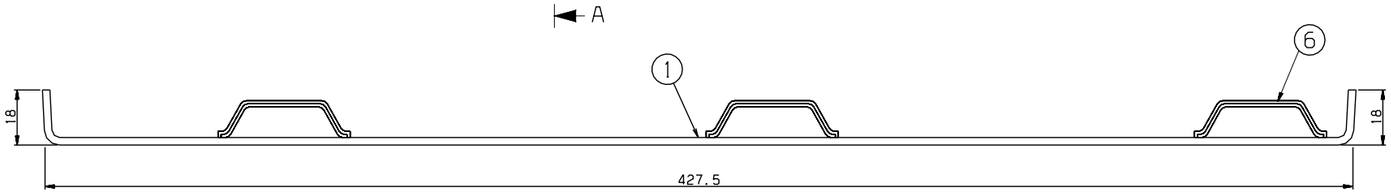
DETAIL #7
SCALE=1/1



SECTION C-C
SCALE=1/1



DETAIL D
SCALE=1/1



SECTION B-B
SCALE=1/1

NOTE:
1. 명기하지 않은 R값은 3-D DATA에 의해 제작할 것.
2. 품번6번은 품번1번에 FRP적층하여 견고히 부착할 것.

1. UNSPECIFIED ROUND VALVE SHOULD BE ACCORDING TO 3D DATA.
2. ITEM #6 SHOULD BE STRONGLY LAMINATED TO #1.

품번 NO.	부품 번호 PART NO.	품명 DESCRIPTION	재질 MATERIAL	수량 Q'TY	중량 W.T	비고 REMARKS
8	RFC25009AN0-008	NUTSERT	SUS304	6		M5
7	RFC25009AN0-007	BRACKET, HINGE	SUS304	3		
6	RFC25009AN0-006	STIFFNER	A6063	1		T1
5	RFC25009AN0-005	PACKING	PU SPONGE	AR		T14
4	RS60807-008S	WASHER, PLAIN	SUS304	6		M5
3	RS60801-005S	WASHER, SPRING	SUS304	6		M5
2	RS60610-088S	SCREW, R.H	SUS304	6		M5X14
1	RFC25009AN0-001	COVER	FRP	1		T2.5

승인 APP	H.G.RYU 2008.10.10	재질 MAT'L	ASSY
검도 CHK	H.S.KIM 2008.10.10	중량중 G.W	
설계 DGN	J.I.LEE 2008.10.10	일본공차 MC / VO / CT	B / B / B
제도 DRG		SIZE	A1

명 칭 TITLE: COVER, GDB (2)

도면 번호 DRG. NO: MS RFC25009AN0 Ver. 00 Rev. -A

08-305101 / FC-070 / 난-PRJT / 참리번호 CATIA

SCALE 1/4 | SHEET 1 of 1

참고용 REF. NO. FCP03646

HYUNDAI Rotem 현대로템주식회사

기호 MARK	일자 DATE	내용 DETAIL OF REVISION(E.C ZONE)	설변번호 E.C NO.	설계 DGN	검도 CHK	승인 APP
A	2009.06.16	DELETE GRILLE HOLE.	305101-U016	J.I.LEE	H.S.KIM	H.G.RYU

일반공차 GENERAL TOLERANCE			
주조 CASTING	~ 40	2	4
	~ 30	2	3
	~ 10	1	1.5
	< 3	0.5	1
절삭 MACHINING	~3150	-	7
	~1600	4	5
	~ 800	3	4
	~ 400	2	3
	~ 200	1.5	2
	~ 100	1	1.5
등급 GRADE		A	B
주물, 무절삭 CASTING (±)			
~ 20M		8	14	24
~ 15M		7	12	21
~ 12M		6	10	18
~ 8M		5	8	14
~ 4M		4	6	11
~ 2M		3	4	8
~ 1M		2	3	6
~ 315		1	2	4
~ 120		1	2	3
~ 30		1	1	1
등급 GRADE		A	B	C
몰딩 MOLDING 무절삭 (±)				
~ 20M	-	6.0	8.0
~ 15M	-	5.0	7.0
~ 12M	-	4.0	6.0
~ 8M	-	3.0	5.0
~ 4M	0.8	2.0	4.0
~ 2M	0.5	1.2	3.0
~ 1M	0.3	0.8	2.0
~ 315	0.2	0.5	1.2
~ 120	0.15	0.3	0.8
~ 30	0.1	0.2	0.5
3 ~ 6	0.05	0.1	0.2
등급 GRADE		A	B	C
기계 가공품 MACHINING (±)				
규정사항은 일반공차와 GENERAL TOLERANCE				

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